

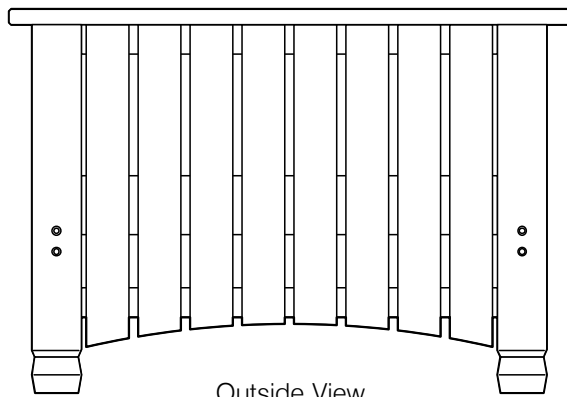
# Assembly Instructions

# BIFOLD FUTON FRAME KEY WEST ARM

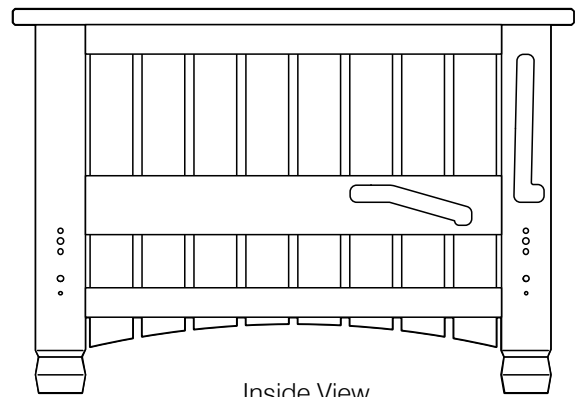
See below for Preparation of arms for assembly.

BA-KEY-1016

## 1 One pair of Bifold Arms



Outside View

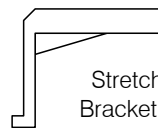


Inside View

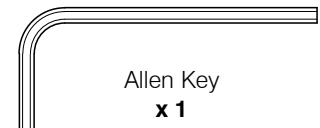
## 2 Hardware in this box



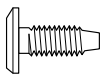
80mm Bolts **x 8**  
For the Front & Back Legs



Stretcher Bracket **x 4**



Allen Key **x 1**



16mm Bolts **x 4**  
For the Stretcher Brackets



Wood Button **x 8**

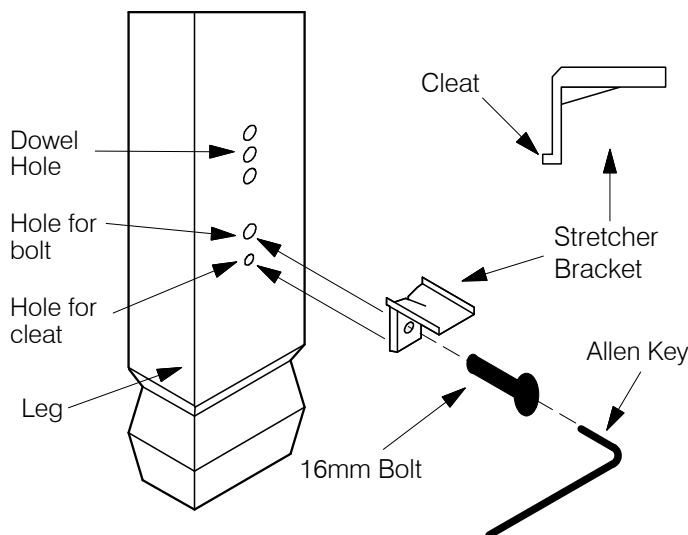


Barrel Nuts **x 8**



Wooden Dowel **x 4**

## 3 Fasten Stretcher Brackets to Arm

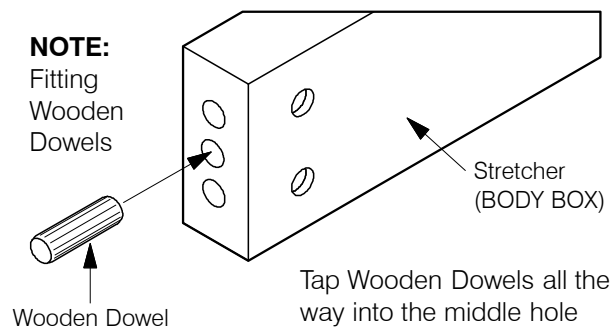


- Insert the Stretcher Bracket Cleft into the hole provided.
- IMPORTANT:** Don't fully tighten Bracket until Stretchers are all in place for easy alignment.
- Each arm requires two brackets, front and back.

## 4 Assemble the Bifold Body

**BODY INSTRUCTIONS:** Instructions for assembly of arms to the Wood Bifold Body are in the BODY box.

**NOTE:**  
Fitting  
Wooden  
Dowels

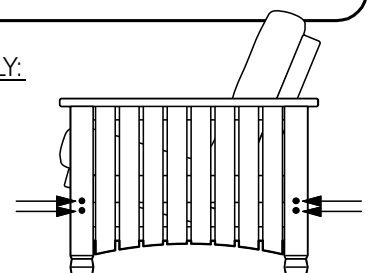


Tap Wooden Dowels all the way into the middle hole before assembly to Arms.

## 5 Fit Wood Button Into Arm Holes

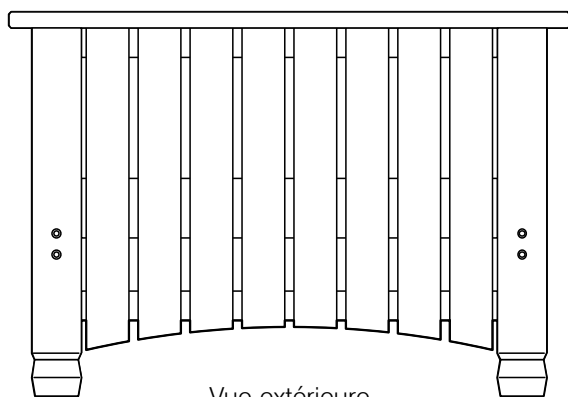
**AFTER TOTAL ASSEMBLY:**

Push fit or lightly tap the wooden buttons into the bolt holes on the arms.

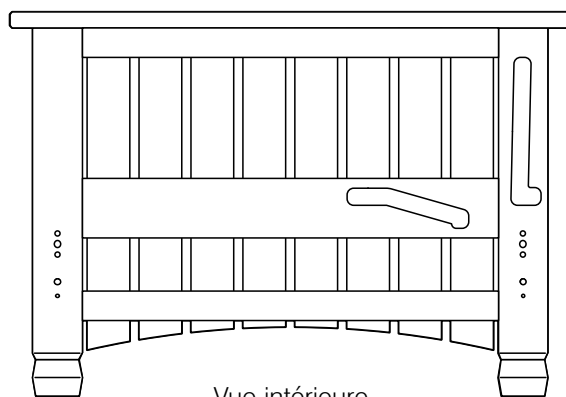


**i** Instructions for Bifold Body assembly, are packed in the Body box.

## 1 1 paire de bras

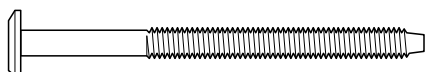


Vue extérieure

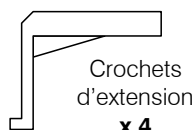


Vue intérieure

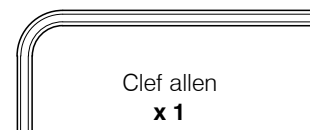
## 2 Quincaillerie dans cette boîte



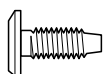
Vis (80mm) x 8  
Pour les pattes avant et arrière



Crochets  
d'extension  
x 4



Clef allen  
x 1



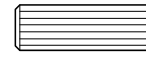
Vis (16mm) x 4  
Pour les crochets d'extension



Boutons  
de bois x 8

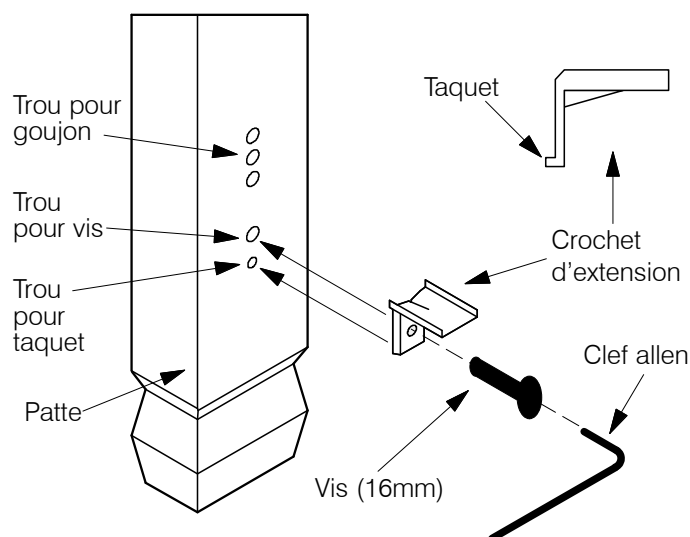


Écrous  
x 8



Goujons de  
bois x 4

## 3 Fixer les crochets d'extension au bras

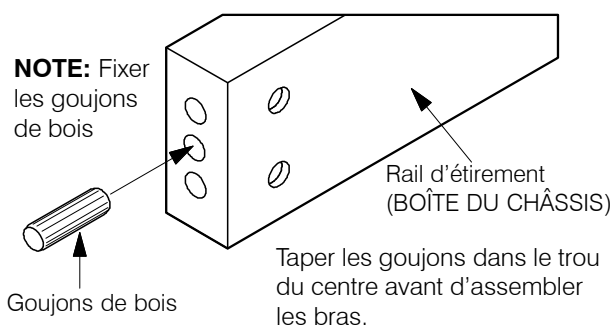


- Insérer le taquet du crochet d'extension dans le trou à cet effet.
- IMPORTANT:** Ne pas trop serrer le crochet tant que les rails d'étirement ne sont pas tous en place pour un alignement facile.
- Chaque bras requiert 2 crochets: avant et arrière

## 4 Assembler le châssis pliant en bois

### INSTRUCTIONS POUR LE CHÂSSIS:

Les instructions pour l'assemblage des bras au châssis pliant en bois sont dans la boîte du châssis.



## 5 Mettre les boutons en bois dans les trous des bras.

### APRÈS L'ASSEMBLAGE TERMINÉ:

Pousser doucement pour ajuster les boutons de bois dans les trous de vis des bras

