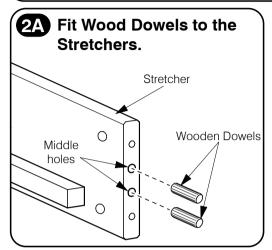
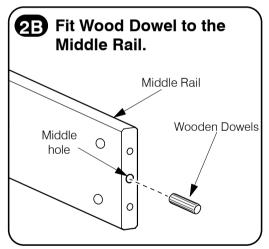
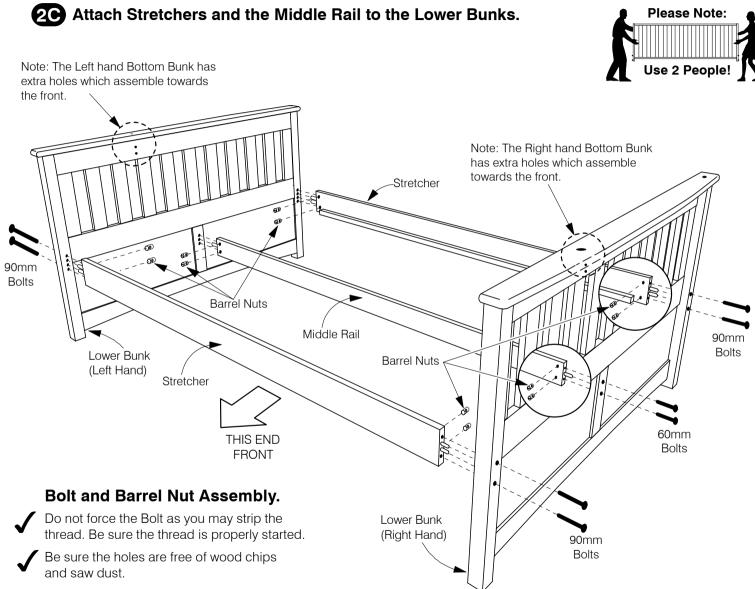
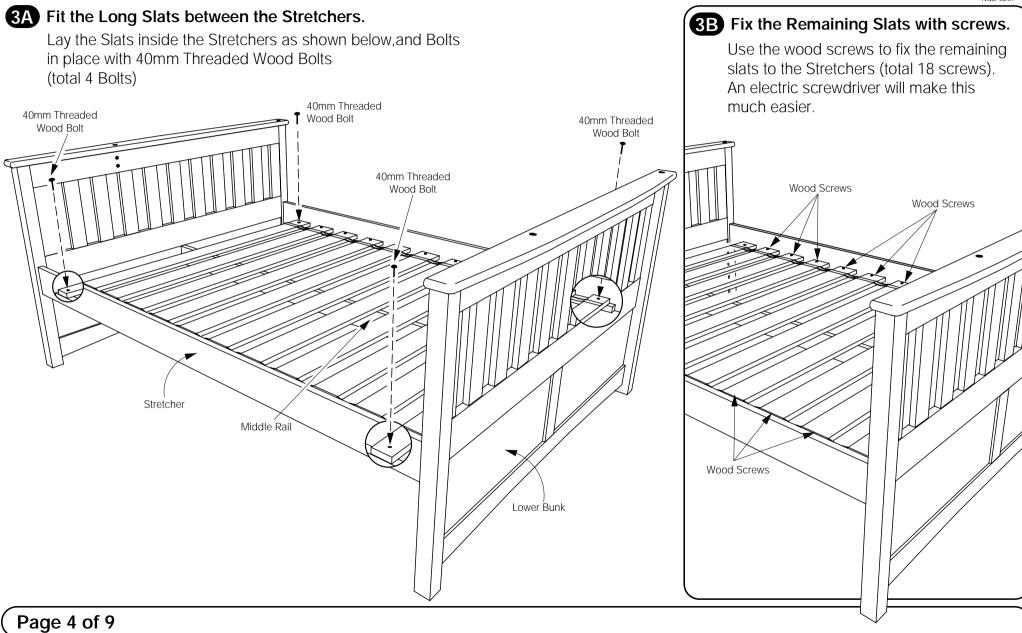
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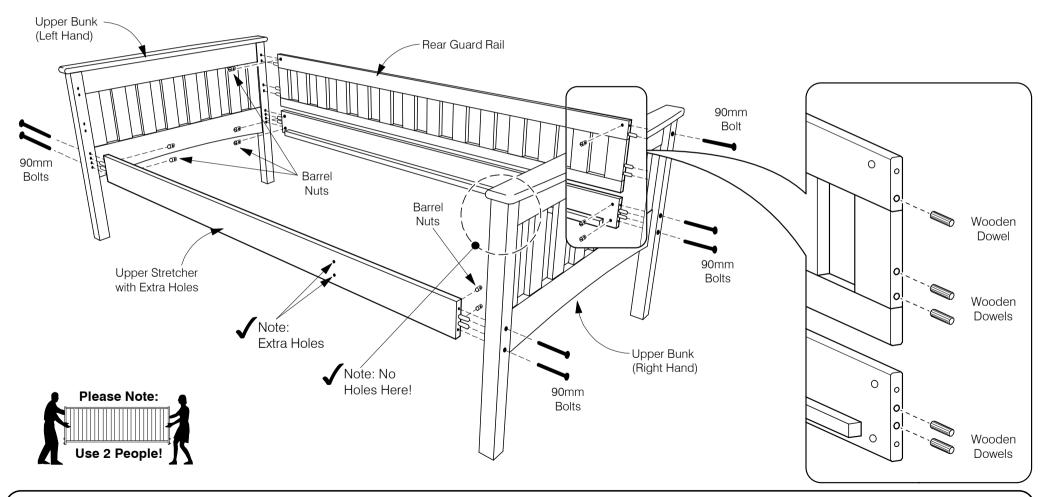
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4A Attach the Stretchers and Rear Guard Rail to the Upper Bunks.

Tap Wooden Dowels into the ends of the Stretchers and Rear Guard Rail. Using 90mm Bolts and Barrel Nuts, attach these to the Upper Bunk, carefully noting Left and Right hand sides.

Bolt and Barrel Nut Assembly.

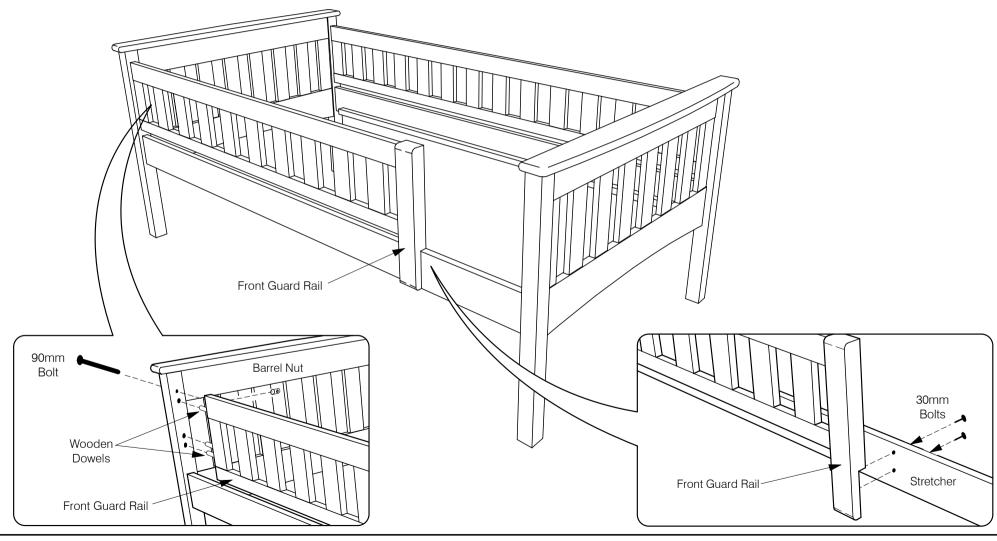
- Do not force the Bolt as you may strip the thread. Be sure the thread is properly started.
- Be sure the holes are free of wood chips and saw dust.



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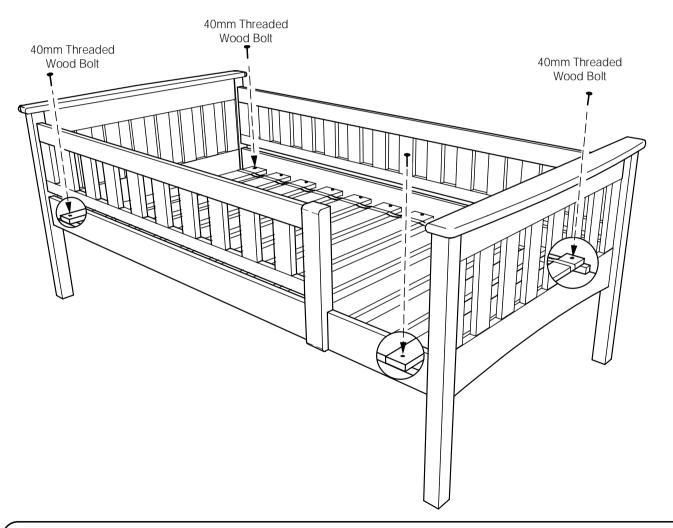
5A Attach the Front Guard Rail to the Upper Bunk.

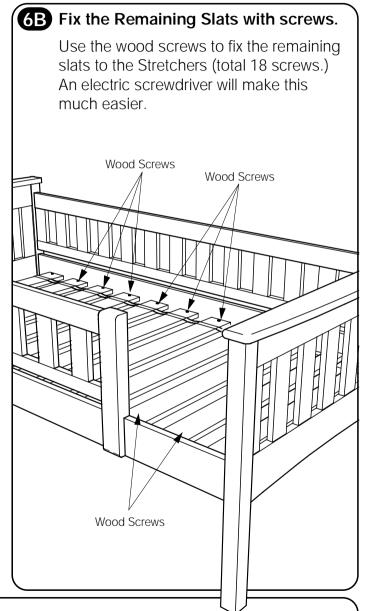
Tap Wooden Dowels into the ends of the Front Guard Rail. Use the 90mm Bolts and Barrel Nuts fix it in place. The Front Guard Rail attaches to the Stretcher using the 30mm Bolts.





Lay the Slats inside the Stretchers as shown below, and Bolt in place with the 40mm Threaded Wood Bolts (total 4 Bolts.)





7A Fit the Upper Bunk onto the Lower Bunk. **7B** Fit the Brackets to the Legs. Fit the Metal Tubes into the holes on the top of the Upper Bunk. Use the 60mm Bolts to fix the Brackets to the Carefully Lift the Top Bunk onto the Lower Bunk. Uppper Bunk and 40mm Bolts to the Lower Bunk. 60mm Bolts Metal Tubes 60mm Bolts Metal Tubes 60mm Bolts 40mm Bolts Please Note: Lower Bunk Use 2 People!

Page 8 of 9

8A Attach the Ladder to the Upper Stretcher.

Finally, hook on the Ladder onto the Upper Stretcher. Use the 16mm Wood Screws to fix the Ladder in place.

• Please take note of the warnings shown on page one of these instructions, printed on the carton box and on stickers on the Bunk bed.

